



## Time Out: Using Visible Pull Systems to Drive Process Improvement

By Wayne K. Smith

Wiley. Hardcover. Book Condition: New. Hardcover. 288 pages. Dimensions: 9.2in. x 6.2in. x 1.0in. Time Out introduces a revolutionary process, Visible Pull, for integrating the new world-class management tools aimed at cycle time reduction, quality improvement, and optimum customer service. Many leading companies DuPont, Union Carbide, and International Specialty Chemicals have seen significant benefits from its application. Typical benefits have included a 10 to 20 percent gain in capacity, a 30 to 40 percent reduction in inventory, a 50 percent reduction in cycle time, and more. In this authoritative new book, one of Visible Pull's pioneers describes the development of Visible Pull and lays out a detailed roadmap for applying it to your own unique business. With thirty years of hands-on experience, Wayne Smith knows the obstacles that can impede improvement in a plant. Here, he outlines the changes in philosophy and behavior that must take place before progress can be made. Smith differentiates between the traditional, inefficient push scheduling, where forecasts are made and everyone pushes material forward to meet the schedule, and the Pull Systems, which limit and control production based on downstream demand. With Visible Pull, workstations act in concert with one another, which in turn enables the company to...



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